

STONEBOR PUMP

McFarland Pump Group

SERIES C6 -PR

Pneumatic Chemical & Alcohol Injection Pump

Chemical Delivery up to 49 GPD Pressure up to 5,500 PSI

SPECIFICATIONS

The following specifications are applicable for continuous Operation condition***

- No flooded suction required
- Maximum delivery 49 gallons per day (¹/₂" plunger size) 60 SPM
- Complete pump 300 Series stainless steel
- Maximum discharge pressure 5500 PSI 1/4" plunger
- All connections Male 1/4" NPT
- Minimum supply pressure required 60 PSI
- Maximum supply pressure 175 PSI
- Delivery rates Plunger stroke speed is adjustable while pumping
- Weighs only 12 pounds

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- Works fine on wet gas supply
- Low maintenance Only 11 parts required for normal repair
- Available in adjustable packing

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- Plunger seals for extended life and easy maintenance.
- Meet N.A.C.E Standards for H₂S Service.



Suitable for Offshore & Corrosive Environments

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PUMP MODEL	PLUNGER SIZE (IN.)	MAX. DISCHARGE PRESSURE PSIG.	MAX CHEM. DELIVERY GPD.	SUPPLY PRESSURE REQUIRED TO INJECT CHEMICAL AT SYSTEM PRESSURE (PSIG)										
				Chemical Injector System Pressure										
				0	50	100	200	500	1000	2000	3000	4000	5000	6000
C-6-PR	1/4	5500	12.5	60	60	60	60	60	60	60	68	91	114	5800 max
	3/8	2500	26	60	60	60	60	60	60	100	2500 max			
	1/2	1450	49	60	60	60	60	60	83	1500 max				

(1) CALCULATED AT MAXIMUM RECOMMENDED SUPPLY PRESSURE OF 125 PSIG

(2) BASED ON 60 STROKES/MIN. CONTINUOUS SERVICE AT ¾" STROKE LENGTH @ 85% VOLUMETRIC EFFICIENCY.

(3) FLOW RATE MAY BE SLIGHTLY LOWER AT HIGH PRESSURE.

PERFORMANCE DATA

PUMP MODEL	PLUNGER SIZE (IN.)	GAS CONSUMED TO PUMP ONE GALLON OF CHEMICAL (SCF)*												
		Chemical Injector System Pressure (PSIG)												
		0	50	100	200	500	1000	2000	3000	4000	5000	6000		
C-6-PR	1/4	30	31	32	34	36	38	52	72	92	114	121 max@5800 psi		
	3/8	12	13	14	15	17	25	45	54max@2500 psi					
	1/2	7	8	8	9	12	21	30 max@1500 psi						

*SCF- Standard Cubic Feet Measured at 14.7 PSIA at 60 F





Material of Construction	Standard	Optional				
Fluid End / Power End Components	303 SS	316 St.St, Inconel, K-Monel, Aluminum*				
Fluid End Seals	Fluorocarbon	Teflon, Buna –n				
Power End Seals	Moly-impregnated urethane	Teflon, Fluorocarbon, Buna-n				
Check Valve Body	303 SS	316 Stainless Steel				
Check Valve Balls	Ceramic	316 Stainless Steel				

* Not recommended for fluid end

FEATURES

- Pump must be mounted vertically with the fluid end down. Pump may be supported by piping or may be mounted on STONEBOR bases or mounting brackets.
- Complete chemical Injection packages built to customer requirements.
- Typical with methanol, effective temperature range will depend on the injection chemical.
- Typical, actual consumption will vary from pump to pump.
- Typical with water at 72°F (22°C); actual flow rate will vary with chemical viscosity and temperature.
- Ensure that the injection chemical and supply gas are compatible with pump material selected

NOTE: For intermittent services requiring larger fluid volumes, higher supply pressures, higher discharge pressures than recommended above, please contact McFarland Pump Group.



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